RESEARCH ARTICLE

Fabrication of Bi₁₄W₂O₂₇/Bi₂WO₆ Photocatalyst for Improving **Desulfurization of Thiophene under Simulated Sunlight Irradiation**

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ABSTRACT

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In this work, novel $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposite was prepared by a modified Pechini sol-gel approach. The effect of the gelling agent, chelating agent and mole ratio of chelating agent to total metals was controlled to produce ultrafine Bi14W2O27/Bi2WO6 nanoparticles. The as-prepared Bi14W2O27/ Bi, WO, nanocomposite was characterized by XRD, FESEM, FT-IR, EDS and UV-Vis analysis. The $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanostructures exhibited excellent photocatalytic desulfurization of thiophene (~90%) after 120 min of simulated sunlight irradiation. The high-efficiency of photocatalytic desulfurization of the as-prepared Bi₁₄W₂O₂₇/Bi₂WO₆ can be attributed to the improved visible-light absorption, ultrafine nanoparticles, and high separation and low recombination rates of charge carriers. In addition, a reliable photocatalytic desulfurization mechanism was explained using radical trapping experiment, which indicated that the photogenerated O_{2}^{-} and O_{1}^{-} species had a significant contribution in the photocatalytic desulfurization reactions of $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposite. The excellent photocatalytic desulfurization efficiency, good recyclability, solardriven, and simple synthesis of Bi14 W2O27/Bi2WO6 nanocomposite are promising for photocatalytic applications.

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INTRODUCTION

In recent years, sulfur-containing liquid fuels release considerable values of sulfur oxide gases into the air due to combustion in transportation vehicles, which can harm human and the environment. Hence, the strict environmental legislations have been established to eliminate the sulfur oxide contaminants in the atmosphere [1-3]. For this purpose, various desulfurization technologies have been applied to produce ultraclean liquid fuels, including hydrogenation, oxidation, adsorption, extraction, sonication, catalytic and bio-assisted desulfurization methods [3-6]. Particularly, photocatalytic oxidative desulfurization technique has attracted increasing attention because of the advantages of sun-light utilization, high-performance, moderate reaction

conditions, recyclability, low-cost, safety and ecofriendly. In the photocatalytic desulfurization process, an efficient photocatalyst is the core of catalytic reaction, which can be photoexcited and generates powerful active radicals for the oxidation of sulfur compounds into non-hazardous products [7-12].

So far, various photocatalysts such as TiO₂, CeO₂, Bi₂WO₆, CuO/BiVO₄, BiOI/BiPO₄ and so on, have been employed for photocatalytic desulfurization process [1, 13, 14]. Recently, bismuth tungstate compounds owing to their layered perovskite-like structure, suitable band-gap energy (~2.7 eV), sunlight absorption, high specific surface area, non-toxicity, and physiochemical stability have been used in the various applications such as photocatalytic degradation, antibiotic removal, water splitting, oxidation reaction, full

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Sample No.	Chelating agent	Gelling agent	Mole ratio of chelating		
			agent to total metals		
1	Tetracycline	PEG-6000	0.5:1		
2	Cefixime	PEG-6000	0.5:1		
3	Sulfanilamide	PEG-6000	0.5:1		
4	Tetracycline	PEG-6000	1:1		
5	Tetracycline	tepa	0.5:1		

M. Ebadi, et al. / Fabrication of $Bi_{14}W_2O_{27}/Bi_2WO_6$ Photocatalyst for Improved Desulfurization of Thiophene

Table 1 The preparation conditions of the Bi W O /Bi WO products

cell, sensor, wastewater treatment and especially photodesulfurization [13, 15-23]. However, due to the short lifetime of photogenerated electronhole pairs in the bismuth tungstate materials, their photocatalytic activity needs to be enhanced. Up to now, various bismuth tungstate-based nanocomposites have been developed such as Nb₂O₅/Bi₂WO₆, Bi₂WO₆/TiO₂, Co₃O₄/Bi₂WO₆, Bi₂WO₆/Ai₂WO₆, Bi₂WO₆, GO/BiOI/Bi₂WO₆, Bi₂WO₆, GO/BiOI/Bi₂WO₆, Bi₂WO₆, GO/BiOI/Bi₂WO₆, Bi₂WO₆, and g-C₃N₄/Ag/Bi₂WO₆, which can reduce the recombination rate of charge carriers and subsequently improve photocatalytic performance [13, 17-19, 24, 25].

It is reported that the catalytic performance of the nanoscale materials depends on the nature, structure, purity, particle size and shape, thus it is necessary to choose an impressive approach to fabricate and control the mentioned parameters. Among the synthesis methods of nanostructures, Pechini sol-gel technique provides an easy, largescale mass production, moderate conditions, low-cost, and eco-friendly process to optimize the homogeneity, purity and morphology of the nanomaterials. In this route, an esterification process is performed between chelating ligands and gelling agents, subsequently the as-formed polymeric network can trap precursor ions and generate homogeneous and uniform nanoparticles [26-32].

Here, we synthesized novel $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposite using a modified Pechini solgel process. It is the first time that the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanostructures were fabricated and employed for the photocatalytic desulfurization activity under simulated sunlight irradiation. The ultrafine $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanostructures displayed superior photocatalytic desulfurization of thiophene (~90%) under simulated sunlight irradiation. The high photocatalytic desulfurization efficiency of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanoparticles can be ascribed to the promoted visible-light absorption, ultrafine morphology, and high separation and low recombination rates of charge carriers. Furthermore, photodesulfurization mechanism showed that the O_2^- and OH radicals are the main species in the photocatalytic desulfurization process over $Bi_{14}W_2O_{27}/Bi_2WO_6$ product.

EXPERIMENTAL

Materials and methods

Bismuth nitrate pentahydrate (Bi(NO₃)₃.5H₂O), $(Na_{2}WO_{4}),$ sodium tungstate polyethylene glycol-6000 (PEG-6000), tetraethylenepentamine (tepa), ethylenediaminetetraacetic acid disodium (EDTA-Na₂), benzoquinone (BQ), isopropanol (IPA), tetracycline, cefixime, sulfanilamide, thiophene, n-hexane, dimethylformamide (DMF), nitric acid (HNO₃) and absolute ethanol were of analytical grade and purchased from Merck company. The purity and phase composition of the Bi14W2O27/Bi2WO6 nanostructures were realized by X-ray diffraction (XRD) analysis on a Bruker AXS D8 Advance, X-ray diffractometer with a Bruker goniometer and Cu-Ka radiation. Fourier transform infrared (FT-IR) spectrum was obtained by a Shimadzu FTIR-8400S spectrometer. The particle size and elemental composition of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposites were analyzed by field emission scanning electron microscopy (FE-SEM, Mira3 Tescan) equipped with energy-dispersive X-ray spectroscopy (EDS). UV-Visible diffuse reflectance spectroscopy (UV-Vis DRS) was measured by a Shimadzu UV-2550



Fig. 1. (a) XRD pattern and (b) FTIR spectra of the Bi₁₄W₂O₂₇/Bi₂WO₆ nanostructures (sample 1).

UV-Vis spectrometer. The sulfur values of the photodesulfurized specimens were computed by an X-ray fluorescence sulfur meter (Tanaka Scientific RX-360SH).

Preparation of $Bi_{14}W_2O_2/Bi_2WO_6$ nanostructures

The Pechini sol-gel route was employed for the preparation of the Bi14W2O27/Bi2WO6 nanocomposites. In this reaction, 16 mmol of Bi(NO₃)₃.5H₂O was dissolved in 10 ml of distilled water containing a little amount of HNO₂. Three mmol of Na, WO, was dissolved in 10 ml of distilled water and added to the above solution under stirring as well. Afterwards, tetracycline was dissolved in 10 ml of distilled water with 0.5:1 mole ratio to total metals and poured into the resulting solution under stirring. Then, PEG-6000 with 1:1 mole ratio to tetracycline was dissolved in 10 ml of distilled water and added to the final mixture. The mixture was heated at 100 °C until the gel-like mixture was allowed to evaporate and then was dried at 80 °C. The as-formed powder calcined at 700 °C for 2 h. In addition, the effect of the chelating agent, gelling agent and mole ratio of chelating agent to total metals on the particle size of the Bi₁₄W₂O₂₇/Bi₂WO₆ products were investigated (Table 1).

Photocatalytic desulfurization evaluation

The photocatalytic desulfurization performance of the Bi₁₄W₂O₂₇/Bi₂WO₆ nanoparticles was examined by thiophene/hexane solution as model fuel (sulfur concentration was about 500 mg/L). In this process, 50 mg of the $Bi_{14}W_2O_{27}$ Bi₂WO₆ photocatalysts was dispersed in 50 ml of thiophene/hexane fuel and then was aerated with air in dark for 30 min to establish the adsorption/ desorption equilibrium. Next, the suspension was irradiated with an Osram 400 W metal halide lamp as simulated sunlight origin. At determined time periods, 5 ml of reaction solution was withdrawn and centrifuged to remove the photocatalyst nanoparticles. The resulting solution and 5 ml of DMF solvent were mixed, and the mixture was stirred for 15 min at room temperature. By this process, the oxidized sulfur compounds in the hexane phase were extracted by the DMF solvent and then the DMF layer was separated by decantation. Finally, the total sulfur in the desulfurized samples was measured by sulfur meter. The desulfurization efficiency (η) of thiophene can be calculated using the following equation:

$$\eta = (S_0 - S_t) / S_0 \times 100 \tag{1}$$

M. Ebadi, et al. / Fabrication of Bi14W,0,-/Bi,WO, Photocatalyst for Improved Desulfurization of Thiophene



Fig. 2. FESEM images of the Bi₁₄W₂O₂₇/Bi₂WO₆ products: (a) sample 1, (b) sample 2 and (c) sample 3.

where S_0 and S_t are the sulfur concentrations in the reaction for initial and t times, respectively.

RESULTS AND DISCUSSION

XRD and FTIR measurements

The crystallographic characteristics and phase composition of the $\text{Bi}_{14}\text{W}_2\text{O}_{27}/\text{Bi}_2\text{WO}_6$ nanostructures were determined by powder X-ray diffraction (XRD). The XRD pattern of the $\text{Bi}_{14}\text{W}_2\text{O}_{27}/\text{Bi}_2\text{WO}_6$ product (sample 1) is shown in Fig. 1a. Obviously, the diffraction peaks at 2θ of 17.2°, 27.8°, 32.1°, 45.9°, 54.2°, 56.9°, 58.6°, 73.5°, 76.1°, 78.2° and 84.5° are correspond to the tetragonal phase of the $\text{Bi}_{14}\text{W}_2\text{O}_{27}$ structure (JCPDS Card No. 39-0061). As well as, the characteristic peaks with 2θ of 23.9°, 28.3°, 32.9°, 47.1°, 56.1°, 68.5°, 76.1°, 78.2° and 87.5° that belong to the orthorhombic phase of the Bi_2WO_6 (JCPDS Card No. 39-0256).

The XRD pattern indicates the existence of the $Bi_{14}W_2O_{27}$ and Bi_2WO_6 phases in the as-synthesized product. Also, no other impurity peaks of the bismuth tungsten oxides were observed, suggesting high purity of the sample. Finally, the average grain sizes of the $Bi_{14}W_2O_{27}$ and Bi_2WO_6 structures were calculated by the full width at half maxima from their characteristic peaks, which were evaluated to be around 7 and 9 nm, respectively.

Moreover, Fourier transform infrared (FTIR) spectra of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ product (sample 1) was illustrated in Fig. 1b. As can be seen, the transmittance peaks centered at 550 cm⁻¹ is assigned to the asymmetry stretching vibrations of Bi–O bands in the sample. In addition, the characteristic peaks located at around 750 to 880 cm⁻¹ are attributed to the symmetric and asymmetric stretching vibrations of W–O units

M. Ebadi, et al. / Fabrication of Bi, W, O, /Bi, WO, Photocatalyst for Improved Desulfurization of Thiophene



Fig. 3. FESEM images of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ products: (a) sample 4 and (b) sample 5 and (c) EDS spectra of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ (sample 1).

in the $Bi_{14}W_2O_{27}/Bi_2WO_6$. Also, the transmittance peaks situated at 1620 and 3450 cm⁻¹ are ascribed to the O–H bending and stretching vibrations of the adsorbed water molecules, respectively [26, 33, 34].

FESEM and EDS measurements

We synthesized the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposites by Pechini sol-gel method and investigated the influence of the chelating agent, gelling agent and mole ratio of chelating agent to total metals on the particle size of the samples (Table 1). To study the chelating agent type, the $Bi_{14}W_2O_{27}/Bi_2WO_6$ was prepared by various antibiotics such as tetracycline (sample 1), cefixime (sample 2) and sulfanilamide (sample 3) in the presence of PEG-6000 as gelling agent. As depicted in Figs. 2a-c, the ultrafine nanoparticles, sphere-like nanostructures and irregular microstructures were formed by applying tetracycline, cefixime and sulfanilamide, respectively. It seems that in the Pechini sol-gel process, tetracycline as a multidentate chelate, due to its high steric hindrance effect can create a huge polymeric network with PEG-6000, and subsequently control the nucleation and growth of the primary nanoparticles, which leads to the ultrafine morphology of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanoparticles [35, 36].

Furthermore, to evaluate the effect of the mole ratio of chelating agent to total metals on the particle size of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanostructures, the Pechini synthesis was carried out by 0.5:1 and 1:1 mole ratio of tetracycline to total metals along with PEG-6000 (sample 4). When the mole ratio was about 0.5:1, the ultrafine nanoparticles were formed (Fig. 2a), as well as, by applying 1:1 mole ratio, the regular spherical nanoparticles were achieved (Fig.



Fig. 4. (a) UV–Vis diffuse reflectance spectra and (b) the plot of $(\alpha h\nu)^2$ against hv to determine the band gap of the Bi₁₄W₂O₂₇/Bi₂WO₆ (sample 1).

3a). Moreover, to appraise the effect of the gelling agent on the particle size of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ products, the production process was performed utilizing tepa as gelling agent and tetracycline as chelating agent (sample 5). As demonstrated in Fig. 3b, by using tepa, the sheet-like nanostructures were obtained. Heretofore, PEG-6000 due to its high steric hindrance and effective interactions with tetracycline during the gelation step resulted in the fabrication of ultrafine $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanoparticles (Fig. 2a) [37, 38].

In order to determine the elemental composition of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ product (sample 1), the EDX analysis was carried out. The EDS spectrum of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ sample clearly corroborates the presence of Bi, W, and O elements in the nanocomposite, indicating the high purity of the product (Fig. 3c). Besides, the atomic ratio of Bi:W:O was calculated to be around 16.12:3.18:32.45, respectively, which is close to the stoichiometry value of the $Bi_{14}W_2O_{27}/Bi_2WO_6$.

UV-Vis DRS measurement

UV-Vis DRS was used to investigate the light absorption property of the as-prepared $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposite (sample 1). As illustrated in Fig. 4a, the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanostructures exhibit enhanced light absorption of both ultraviolet and visible regions with an absorption band edge at around 440 nm. The broad and intense absorption peaks of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposite can lead to efficient UV-Vis light harvesting and electron-hole separation in the photocatalyst, and subsequently superior photocatalytic performance under simulated sunlight irradiation. In addition, the band gap energy (Eg) of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanostructure can be calculated by the following equation:

$$ahv = A(hv - Eg)^2 \tag{2}$$

where α , hu and A are the absorption coefficient, photonic energy and energy-independent constant, respectively. According to the Tauc plots of $(\alpha hu)^2$ versus hu, the Eg value of the sample 1 can be estimated approximately 2.74 eV (Fig. 4b), which provides the Bi₁₄W₂O₂₇/Bi₂WO₆ nanocomposite as an efficient photocatalyst for photocatalytic activities under sunlight illumination.

Photocatalytic desulfurization performance and mechanism

The photocatalytic desulfurization performance of the Bi14W2O27/Bi2WO6 nanostructures was studied by monitoring the desulfurization of thiophene/hexane solution utilizing air as oxidant and DMF as extraction solvent under simulated sunlight irradiation. As presented in Fig. 5a, the blank experiments suggested that the contribution of the photolysis and the adsorption of thiophene molecules on the photocatalyst surface were insignificant. Therefore, the decomposition of thiophene molecules can only be due to the photocatalytic reactions. The photocatalytic desulfurization efficiency of thiophene over Bi₁₄W₂O₂₇/Bi₂WO₆ nanocomposites (sample 1) was obtained ~90% after 120 min of simulated sunlight irradiation (Fig. 5a). A reliable photocatalytic desulfurization mechanism of the Bi14W2O27/ Bi₂WO₆ photocatalyst is displayed in Scheme 1. It can be stated that by visible light irradiation in the photocatalytic system, the Bi14W2O27/Bi2WO6 nanoparticle can absorb the incident photons and simultaneously generate the electrons and holes on its conductive band (CB) and valance band



Fig. 5. (a) Photodesulfurization curves of thiophene over $Bi_{14}W_2O_{27}/Bi_2WO_6$ (sample 1), (b) radical trapping experiment and (c) the photocatalytic stability of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ (sample 1).

(VB), respectively. Subsequently, the accumulated electrons in the CB can interact with the adsorbed O_2 molecules and generate superoxide anion radicals ($\cdot O_2^-$). Meanwhile, the stored holes in the VB can oxidize the H₂O or OH⁻ species to produce hydroxyl radicals ($\cdot OH$). These oxidative $\cdot O_2^-$ and $\cdot OH$ species can attack to the sulfur atoms in thiophene and oxidize them to yield thiophene-S-oxide compounds. The excellent photocatalytic

desulfurization activity of the $Bi_{14}W_2O_{27}/Bi_2WO_6$ photocatalyst can be attributed to the powerful visible-light absorption, ultrafine nanoparticle, and high separation and low recombination of charge carriers [39-41].

Furthermore, we compared the photocatalytic desulfurization activity of the present $\text{Bi}_{14}\text{W}_2\text{O}_{27}$ / Bi_2WO_6 nanocomposite (sample 1) with other compounds. As can be seen in Table 2, the

M. Ebadi, et al. / Fabrication of $Bi_{14}W_2O_{27}/Bi_2WO_6$ Photocatalyst for Improved Desulfurization of Thiophene

Photocatalyst	Sulfur source	Irradiation time (min)	Desulfurization efficiency (%)	Ref.
Cu/Cu ₂ O/BiVO ₄ /Bi ₇ VO ₁₃	Thiophene	150	92	[42]
Cu ₂ O-CeO ₂	Thiophene	180	84	[43]
AgI/Bi ₂ O ₃	Dibenzothiophene	120	93	[44]
AgBiS ₂	Thiophene	120	89	[45]
$Bi_{14}W_2O_{27}/Bi_2WO_6$	Thiophene	120	90	[This work]

Table 2. Comparison of photocatalytic desulfurization performance of our-synthesized $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposite with other materials reported in previous works.



Scheme 1. Schematic mechanism for photocatalytic desulfurization performance of the Bi14W2O27/Bi3WO6 product (sample 1).

 $Bi_{14}W_2O_{27}/Bi_2WO_6$ photocatalyst shows higher desulfurization efficiency of thiophene than other materials after 120 min of simulated sunlight irradiation. This result suggests that the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposite photocatalyst can be applied as an efficient material for photocatalytic desulfurization applications.

It is well known that the photoinduced reactive radicals by photocatalytic reactions characterize the photocatalytic pathway of a photocatalyst. Hence, the radical trapping in the $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanostructures (sample 1) was investigated by employing BQ, IPA and Na₂-EDTA as scavenger of superoxide (O_2^-), hydroxyl (OH) and hole (h^+), respectively, under the same conditions. As illustrated in Fig. 5b, BQ, IPA and Na₂-EDTA can reduce the desulfurization efficiency from 90% to 32%, 47% and 80%, respectively. This result

proposes that the O_2^- and OH radicals are the major species in the photocatalytic desulfurization of thiophene by $Bi_{14}W_2O_{27}/Bi_2WO_6$ nanocomposite.

Furthermore, we evaluated the recyclability of the $\text{Bi}_{14}\text{W}_2\text{O}_{27}/\text{Bi}_2\text{WO}_6$ nanoparticles (sample 1) for photodesulfurization of thiophene under simulated sunlight irradiation. The photocatalytic desulfurization performance of the as-synthesized photocatalyst slightly decreased after five sequential runs (Fig. 5c), indicating high stability of the $\text{Bi}_{14}\text{W}_2\text{O}_{27}/\text{Bi}_2\text{WO}_6$ photocatalyst for photocatalytic applications.

CONCLUSIONS

In summary, we synthesized $Bi_{14}W_2O_{27}/Bi_2WO_6$ photocatalyst via a Pechini sol-gel method utilizing tetracycline as chelating agent and PEG-6000 as gelling agent. Also, the effect of the chelating agent,

gelling agent and mole ratio of chelating agent on total metals was investigated. The ultrafine Bi14W2O27/Bi2WO6 nanoparticles were applied for photocatalytic desulfurization of thiophene, which showed that the as-fabricated product had superior photocatalytic desulfurization of thiophene (~90%) after 120 min of simulated sunlight irradiation. Moreover, the band gap energy of the Bi₁₄W₂O₂₇/ Bi₂WO₆ nanocomposite was about 2.74 eV. The promoted photodesulfurization of the Bi14W2O27/ Bi₂WO₆ nanostructures can be related to the enhanced photon absorption, ultrafine morphology, and high separation and low recombination of charge couples. Based on the radical trapping experiment, a photocatalytic desulfurization workmanship was expressed, which represented that the O_2^- and OH radicals have a notable contribution in the photocatalytic desulfurization process. The solar-driven, high activity, notable recyclability, and simple production of the Bi₁₄W₂O₂₇/Bi₂WO₆ nanocomposite are promising for the photocatalytic fields in various industries.

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CONFLICT OF INTEREST

The authors declare no conflict of interest.

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