**CPE-5 Minumizer CPE-5 Synthesis of Ni-ZSM-5 nanozeolite: a novel cata-
lyst for formaldehyde electrooxidation onto modified Ni-ZSM-5/CPE**

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ABSTRACT: A novel modified Ni-ZSM-5 nanozeolite was fabricated via an organic template-free hydrothermal route. The average particle size of Ni-ZSM-5 nanozeolite was calculated to be 85 nm by scanning electronic microscopy. Then, Carbon paste electrode (CPE) was modified by Ni-ZSM-5 nanozeolite and $Ni²⁺$ ions were then incorporated to the nanozeolite matrix. Electrochemical behavior of this electrode was investigated by cyclic voltammetry that exhibits stable redox behavior of Ni(III)/ Ni(II) couple in alkaline medium. It has been shown that Ni-ZSM-5 nanozeolite at the CPE surface can improve catalytic efficiency of the dispersed nickel ions toward formaldehyde (HCHO) electrocatalytic oxidation. The values of electron transfer coefficient, charge-transfer rate constant and the electrode surface coverage were obtained to be 0.49, 0.045 s⁻¹ and 4.11×10^{-8} mol cm⁻², respectively. Also, the catalytic rate constant for HCHO and redox sites of electrode and diffusion coefficient were found to be 9.064×10³ cm³ mol⁻¹ s⁻¹ and 8.575 ×10⁻⁶ cm² s⁻¹, respectively.

Keywords: Carbon paste electrode (CPE); modified electrode; Electrocatalysis; Formaldehyde; Ni-ZSM-5 nanozeolite; **Template-free synthesis**

INTRODUCTION

Recently, electrocatalytic oxidation of small organ-
ic molecules such as CH_3OH , C_2H_5OH , HCHO and Recently, electrocatalytic oxidation of small organtrodes has received special attention. They have great HCOOH, on the surface of different modified elecpotential for utilization as electron donors in fuel cells ty (Ojani, *et al.*, 2013, *Mai, et al.*, 2005). Formaldehyde (FCs) and production of high current and power densidation is important for a full understanding of methanol tron donors for FCs but study of its electrochemical oxi-(HCHO) is toxic material and is not very suitable elec-

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oxidation in FCs. HCHO is also one of the intermediate products in methanol oxidation in FCs (Samieske, et al., 2007). HCHO is also used in textile industry and thus, its oxidation is relevant to waste water treatment tion has been performed on different electrodes such (Santos and Bulhoes, 2004). Therefore, HCHO oxidaas platinum and platinum alloys (Santos and Bulhoes, 2004, Korzeniewski and Childers, 1998, Miki, et al., 2004, *De Lima, et al., 2007, Jiang, et al., 2009, Habibi and Delnavaz, 2010, Mascaro, et al., 2004, Li, et al.,* 2011), copper and copper alloys (Ramanauskas, et al.,

1997, Raoof, et al., 2012, Brunelli, et al., 2002, Raoof, et al., 2011), gold (Vaskelis, et al., 2007, Yahikozawa, *cles (Safavi, et al., 2009, Zhu, et al., 2009, Gao, et al.,* et al., 1992, Yang, et al., 1999), palladium nanoparti-2006, Yi, et al., 2011, *Zhang, et al.*, 1997), gold alloy *(Enyo, et al., 1985), nickel based electrodes (Ojani, et al.*, 2009, Aal, et al., 2008, Raoof, et al., 2011, Raoof, *et al.*, 2012, Raoof, *et al.*, 2009), nickel and copper alloy (Enyo, 1986).

ysis has been extensively developed and investigated Fabrication of modified electrodes for electro catalby several researchers. Improvement in electrodes fer, decrease the over potentials as well as increase the provides an excellent way to accelerate charge transintensity of the corresponding voltammetric responses zeolites are ordered porous crystalline materials with (Samadi-Maybodi, et al., 2013). Zeolites and nanodifferent practical applications (Nejad-Darzi et al., 2013). Surface areas for these materials is high, with strongly organized microporouse channel systems that terials which are of high interest in FC technology (Li, exhibits an advantage over other classical support maet al., 2002). Certain organic templates are usually necessary to be used as charge balancing and structure directing agent to obtain highly crystallized zeolites tal pollution (Song. *et al.*, 2006, *Zhang. et al.*, 2012). thesis, such as relatively high cost and environmenadvantages for the organic template-contained syn-(Cundy and Cox. 2005). However, there are clear dis-Improvement of new ways for fabrication of zeolites Darzi, *et al.*, 2013). It is pointed out that zeolites and in absence of organic template is attractive (Nejadtrodes (ZMEs) and applied in electrocatalysis reaction nanozeolites have utilized for zeolite modified elec-(Walcarius, 1999). Nickel is a relatively abundant and low cost material that is widely utilized in industrial applications. It is well understood that nickel can be used as an active catalyst due to its surface oxidation lutions (Raoof, et al., 2011). Conversion of alcohols properties and has long-term stability in alkaline soscribed by Fleischmann (Fleischmann, et al., 1971). to carboxylic acids using a nickel electrode was de-Thereafter, nickel is widely applied for enhancement of electrode performance towards electrooxidation of HCHO (Raoof, et al., 2012, Raoof, et al., 2009, Enyo, 1986, Samadi-Maybodi, et al., 2013, Fleischmann, et .(1971 *.*,*al*

This study is an attempt to present a new, low cost and efficient catalyst for electrocatalytic oxidation of HCHO. Firstly, organic template-free hydrothermal synthesis of Ni-ZSM-5 and ZSM-5 nanozeolites has been performed and characterized. Then, these novel nanozeolites were used for modification of carbon coxidation of HCHO in the alkaline medium by using paste electrode (CPE) and applied for electrocatalyticyclic voltammetry technique.

MATERIALS AND METHODS

materials and Reagents

minate, sodium hydroxide, potassium chloride, potassium hexacyanoferrate and NiCl₂.6H₂O were of minate, sodium hydroxide, potassium chloride, po-HCHO, Tetraethylorthosilicat (TEOS), sodium aluanalytical reagent grade and were prepared from tion. Graphite powder and paraffin oil (density 0.88) Merck Company and were used without any purificapany) were used for preparing the pastes. Also double $gcm⁻³$) as the binding agent (both from Dayjung comdistilled water was used throughout.

Preparation of Ni-ZSM-5 nanozeolite

Ni-ZSM-5 nanozeolite has been synthesized using sodium aluminate $(NaAlO₂)$ and tetraethylorthosilicat (TEOS) as aluminum and silica sources, respectively. In a typical synthesis, sodium aluminate was dissolved in sodium hydroxide solution under stirring, followed by successive addition of double distilled water and $NiCl₂.6H₂O$. Then, TEOS was added to the solution and stirred until a homogeneous gel was obtained. The less steel reactor and heated at 180° C for 24 h. The prepared gel was transferred in a Teflon lined staineral times with distilled water to remove impurity and fabricated nanocrystals were centrifuged, washed sevdried at 90°C overnight. The molar ratio of the above reactants was as follows: $0.5 \text{ Al}_2\text{O}_3$: 0.5 NiO : 30 SiO_2 : 3.3 Na₂O: 1350 H₂O. Also, ZSM-5 nanozeolite was prepared by a similar technique without NiCl_2 and the mole ratio of Al_2O_3 in the batch composition was 1.0.

Apparatus

XRD pattern was prepared by X-ray diffractometer

 $(XRD, GBC-MMA)$ with Be Filtered Cu Ka radiation (1.5418 Å) operating at 35.4 kV and 28 mA. The 2 θ scanning range was set between 5° and 50° with scan copy (SEM, VEGA2−TESCAN) was used to study rate of 0.05 degree/second. Scanning electron microsing the fourier transform infrared (FT-IR) spectrum at IR spectrometer (Vector 22) was employed for recordmorphology and size of fabricated crystal. Bruker FTtroscopy (EDX) spectra were recorded on an EDX ambient temperature. Energy-dispersive X-ray spec-Genesis XM2 attached to SEM. The electrochemical experiments were performed at ambient temperature metry cell in a three electrodes configuration. The alyzer (Ivium, Netherlands, V11100) with a voltamby using potentiostat/galvanostat electrochemical an-Ag A g C l K Cl (3 M) and platinum wire were used as reference and auxiliary electrodes, respectively. The CPE, and modified carbon paste electrodes with ZSM-
5 and Ni-ZSM-5 nanozeolites were used as working electrodes.

Preparation of working electrode

A suitable amount of Ni-ZSM-5 nanozeolite $(5-30\%$ wt with respect to graphite) was mixed with 200 mg of graphite powder to prepare Ni-ZSM-5/CPE and then paraffin oil $(35\%$ wt) was blended with the prepared mixture in a mortar by well hand mixing for 30 min until a homogeneously wetted paste was obtained. This ready paste was filled into the end of a glass tube $(ca. 0.35 cm i.d. and 10 cm long).$ Copper wire was selected for electrical contact in prepared electrode. By pushing an excess of the paste out of the tube and

shows SEM image of this sample.

polishing with a weighing paper, a new surface was fied ZSM-5/CPE was also fabricated in the same way. obtained. For comparison, unmodified CPE and modi-

RESULTS AND DISCUSSION

Characterization of ZSM-5 nanozeolite

Fig. 1 shows XRD powder pattern with SEM image of Ni-ZSM-5 nanozeolite. Comparison of the main peaks *ence sample (Gurses, et al., 2006, Nejad-Darzi, et al.,* at 2θ = 7.9, 8.9, 23.2 and 24.5 degrees with the referzeolite was fabricated in this research. It is clear that 2013) indicated that pure phase of Ni-ZSM-5 nanowhen TEOS is applied as source of silicon in the gel composition, it can play as structure directing agent (SDA) in system and it can effect on the formation of Ni-ZSM-5 nanozeolite due to its hydrolyzation and production of alcohol (Zhang, *et al.*, 2012).

The SEM image of crystalline phase provides useful approach to determination of size and morphology of the prepared crystals. Inset in Fig.1 illustrates SEM image of synthesized Ni-ZSM-5 nanozeolite, which indicates the formation of spherical nano-sized parti-

Fig. 2: The FT-IR spectrum of synthesized Ni-ZSM-5 nano-
zeolite.

Fig. 3: The EDX spectrum of synthesized Ni-ZSM-5 nano-
zeolite.

. The average size of nanoparticle is around 85 nm. zeolite is presented in Fig. 2. The bands located FT-IR spectrum of as-synthesized Ni-ZSM-5 nanoat 1070-1250 cm⁻¹ are related of SiO₄ tetrahedron units. Difference between Ni-ZSM-5 nanozeolite and metric stretching vibration near absorption bands at tion bands at 1225 and 545 $cm⁻¹$. The external asymother types of zeolites can be found by the absorptaining four chains of four-member rings between 1225 cm⁻¹ is due to the presence of structures con- $SiO₄$ or AlO₄ tetrahedral of Ni-ZSM-5 structure and is a structure sensitive IR band of ZSM-5 zeolite (Mohamed, et al., 2005, Abrishamkar, et al., 2011). The bands near absorption bands at 1072 cm^{-1} and 837 cm⁻¹ are assigned to the internal asymmetric nal linkages, respectively. Also, the absorption band stretching and external symmetric stretching of exterabout 545 cm⁻¹ is attributed to a structure-sensitive vibration caused by the double four-member rings of the external linkages (Li and Armor, 1992).

The EDX spectroscopy analysis was also provided. This technique provides useful information about the trum of Ni-ZSM-5 nanozeolite. Extracted data from the sized nanozeolites. Fig. 3 represents the EDX specpresence of elements and their composition in the synthis Fig. are listed in Table 1. The obtained data in Fig. 3 and Table 1 demonstrated that silicon, aluminum, nickel and sodium are presented in the synthesized Ni-
ZSM-5 nanozeolite.

Table 1: Amounts of elements in Ni-ZSM-5 obtained by EDX .analysis

Element	NaK	AlK	SiK	NiK
Wt. $\%$	7.45	12.32	67.43	12.80

Fig. 4: CVs of (a) bare CPE, (b)ZSM-5/CPE and (c) Ni-
ZSM-5/CPE in a solution of 10 mM K₃Fe(CN)₆]/ K₄[Fe(CN)₆] Fig. 4: CVs of (a) bare CPE, (b)ZSM-5/CPE and (c) Ni- $(1:1) + 2 M KCl$ at a scan rate of 25 mV s⁻¹.

Electrochemistry of the modified electrode

Potassium ferricyanide was nominated as a probe to evaluate the performance of the fabricated electrodes. Also, cyclic voltammetry technique was employed for fied CPE, modified ZSM-5/CPE and Ni-ZSM-5/CPE detection of electrochemical properties of the unmodielectrodes. Fig. 4 represents the CVs of $Fe(CN)_{6}^{3-4-}$ at the surface of three electrodes in 10 mM of $K_3Fe(CN)_{6}$ / $K_4Fe(CN)_6 + 2 M of KCl solution. As can be seen in$ Fig. 4, the anodic peak current for Ni-ZSM-5/CPE is much larger than that ZSM-5/CPE and bare CPE. The anodic peak current was obtained to be 217, 159, 92 µA for Ni-ZSM-5/CPE, ZSM-5/CPE and bare CPE, respectively. The experimental results at slow

ZSM-5/CPE at 0.1 M NaOH after immersed in 0.1 M NiCl, Fig. 5: CVs of (a) bare CPE, (b) ZSM-5/CPE and (c) Ni-ZSM-5/CPE at 0.1 M NaOH before immersed in 0.1 M NiCl₂ solution. Inset shows CVs of bare CPE, ZSM-5/CPE and Nisolution, the scan rate is 25 mV s⁻¹.

scan rates of 25 mVs⁻¹ at the surface of Ni-ZSM-5/ CPE showed reproducible cathodicand anodic peaks related to $Fe(CN)_{6}^{3-}/Fe(CN)_{6}^{4-}$ redox couple with quasi-reversible behavior with a peak separation potential, $\Delta E_p(E_{pa} - E_{pc})$, of 255 mV. The ΔE_p is greater quasi-reversible behavior with a peak separation pothan that of 59 mV expected for a reversible system. It can be noted that the electrochemical properties of the $Fe(CN)_{6}^{3-}/Fe(CN)_{6}^{4-}$ redox couple in the Ni-ZSM-5/ CPE electrode surface are pH independent.

Electrochemical behavior of Ni-ZSM-5/CPE in al-
kaline solution

Inset in Fig. 5 shows CVs of bare CPE, ZSM-5/CPE and Ni-ZSM-5/CPE in 0.1 M NaOH solution at the potential range between 0.2 to 0.7 V vs. Ag|AgCl|KCl $(3 M)$ at scan rate of 20 mV s⁻¹. The obtained results showed that no current can be obtained with these electrodes and the background current for Ni-ZSM-5/ CPE is much larger than that on bare CPE and $ZSM-5/$ CPE because the surface area is bigger than two others (Safavi, et al., 2009).

In the next experiment, three fabricated electrodes (bare CPE, $ZSM-5/CPE$ and Ni- $ZSM-5/CPE$) were immersed in the 0.1 M NiCl₂ solution with stirring for five minutes at 150 rpm, and then each three electrodes washed completely with distilled water to remove the lution after immersion of these electrodes in 0.1 M lustrates CVs of these electrodes in 0.1 M NaOH sosurface adsorbed species. The main panel of Fig. 5 il-NiCl₂ solution at a potential sweep rate of 20 mV s⁻¹. It can be deduced that the electrochemical behavior of Ni-ZSM-5/CPE modified electrode in alkaline solution is similar to that of Ni anode (Fleischmann, *et al.*, 1971, *Nagashree and Ahmed, 2010. A probable* mechanism is that at Ni-ZSM-5 nanozeolite/electro-
lyte interface, Ni²⁺ ions react with OH⁻ ions to create mechanism is that at Ni-ZSM-5 nanozeolite/electronickel hydroxide $(Ni(OH)_2)$. During the anodic direc nickel hydroxide $(Ni(OH)_2)$. During the anodic direction, the $Ni(OH)_2$ at the surface of Ni-ZSM-5/CPE is converted to the nickel oxy-hydroxide (NiOOH) and in cathodic direction NiOOH is reduced to $Ni(OH)$, based on the following reaction (Nagashree and Ahmed, 2010, Fleischmann, *et al.*, 1971, Samadi-Maybodi, *et al.*, 2013):

(1) $[(Ni - ZSM - 5/ CPE) - Ni(OH)₂] + OH^- \leftrightarrow [(Ni - ZSM - 5/ CPE) - NiOOH]$ $+H_2O + e^-$

Fig. 6: Variation of anodic peak current with Ni-ZSM-5 per-
centage in preparation of modified electrodes.

A pair of redox peaks appears at 0.560 and 0.335 V vs. Ag|AgCl|KCl (3 M) is assigned to $Ni²⁺/Ni³⁺$ redox couple. As can be seen in Fig. 5, the peak current of Ni(OH)_2 oxidation at the surface of Ni-ZSM-5/CPE is 2.65-fold greater than that at the $ZSM-5/CPE$ and is about 25.5-fold greater than that at the bare CPE. These observations can explain clearly the role of the dation currents. The separation of anodic and cathodic Ni-ZSM-5 nanozeolite on the enhancement of the oxipeak of Ni(OH)_{2} to NiOOH and reversed conversion is obtained to be 225 mV (i.e. 0.560 and 0.335 mV ZSM-5/CPE modified electrode (see Fig.5c). It can be for anodic and cathodic peaks, respectively) for Nirealized that this phenomena is a quasi-reversible pro-
cedure because the ΔE_p is greater than that of 59/n mV realized that this phenomena is a quasi-reversible proexpected for a reversible system. The peak-to-peak potential separation is deviated from the theoretical value of zero and increased at higher potential sweep iors of $Ni²⁺$ ions in Ni-ZSM-5/CPE, ZSM-5/CPE and rates. The variation between the voltammetric behavent coordination and mobility of $Ni²⁺$ ions in various bare CPE electrodes appeared to be due to the differsite of CPE, ZSM-5 and Ni-ZSM-5 nanozeolites. It dination to the nanozeolitestructure, the bigger cages ZSM-5 nanozeolite is much faster owing to their coorcan be expected that diffusion of $Ni²⁺$ ions in Niand channels and fast migration of $Ni²⁺$ ions from the cages (Li and Calzaferri, 1994). These results are in excellent agreement with earlier observations (Ojani, *et al.*, 2008, Mojovic, *et al.*, 2007, Fleischmann, *et al.*, act potential values may change due to experimental 1971, Samadi-Maybodi, et al., 2013) although the ex-.conditions

Voltammetric responses of the modified electrodes with Ni-ZSM-5 nanozeolite ratio of 5 , 10 , 15 , 20 , 25 and 30% (w/w) with respect to the graphite powder were studied by CV technique at 0.1 M of NaOH solution. The CVs of $Ni(OH)_{2}/NiOOH$ oxidation on difwere studied by CV technique at 0.1 M of NaOH soferent modified electrodes showed that higher anodic with respect to the graphite powder (see Fig.6). It is current is obtained in 15% of Ni-ZSM-5 nanozeolitezeolite, the amount of nanozeolite is so low in the recommended that at low ratio of Ni-ZSM-5 nanomodified electrodes that the available pores for $Ni²⁺$ insertion can be decreased. Also, with increasing the ing to a decrease in anodic current and sensitivity of trodes, the resistance of the electrode increased lead- $Ni-ZSM-5$ nanozeolite over 15% in the modified electhe electrode response (Samadi-Maybodi, et al., 2013, Raoof, et al., 2011, Azizi, et al., 2013).

Effect of different scan rates on modified fabricated electrode was investigated. Fig.7A illustrates the CVs of the Ni-ZSM-5/CPE electrode in 0.1 M NaOH at odic current enhanced with increasing of scan rate and different scan rates. Obviously, the height of the anpotential also moved to positive values. This positive shift may be due to the ohmic drop which generated at high current density. The ΔE_p increased with scan rate that indicated a limitation in charge transfer kinetics due to the chemical interactions between the electro-
lyte-ions and the modified electrode. For $\Delta E_p > 200/n$ due to the chemical interactions between the electrolowing relations existed for the linear potential sweep mV, ordinarily obtained at higher scan rates, the folvoltammetric response proposed by Laviron (Laviron, 1979).

$$
E_{pa} = E^0 + XIn \left[\frac{1 - \alpha}{nF} \right]
$$
 (2)

$$
E_{pc} = E^0 + YIn \left[\frac{\alpha}{m} \right] \tag{3}
$$

where $X = RT/(1 - \alpha)nF$, $m = (RT/F)$ (ks/nv), $Y = RT/$ αn F, E_{pa} and E_{pc} are the anodic and cathodic peak potentials, respectively. Also, α, k_s, and vare the electentials, respectively. Also, α , k_s , and vare the electron-transfer coefficient, apparent charge-transfer rate pressions, the α can be determined by measuring the constant and scan rate, respectively. From these ex-

Fig. 7: (a) CVs of the Ni-ZSM-5/CPE in 0.1 M NaOH at various scan rates from inner to outer: 0.005, 0.010, 0.015, 0.025, 0.040, 0.060, 0.075, 0.100, 0.125, 0.150 and 0.200 V s⁻¹. (b) Plot of E_p vs. log u for CVs showed in the (a) for anodic peaks (a) and cathodic peaks (b). (c) The dependency of I_{pa} (a) and I_{pc} (b) on lower values of u (0.01–0.075 V s⁻¹) and (d) Plot of I_{pa} (a) and I_{pc} (b) on $u^{1/2}$ at higher values of u ($u > 0.075$ V s⁻¹).

variation of the peak potential with respect to the scan rate, and ks can be determined for electron transfer between the electrode and the surface-deposited layer by measuring the E_p values.

Fig. 7B displays the plot of E_p with respect to the logarithm of scan rate from CVs at the ranges of 0.005–0.20 V s⁻¹ for both anodic and cathodic peaks. It can be seen that E_p is proportional to log v at v 0.075 V s⁻¹ proven by Laviron (Laviron, 1979). The value of anodic electron transfer coefficient (α) is tion energy for the reduction and oxidation processes obtained 0.49. These values suggest that the activamight be the same (Luo, *et al.*, 2001, *Zheng, <i>et al.*, 2009). The mean value of charge-transfer rate constant (k_s) is found to be 0.045 s⁻¹. stant (k) is found to be 0.045 s⁻¹.

Fig. 7C illustrates plots of anodic and cathodic peak currents for oxidation–reduction of the NiOOH/ $Ni(OH)$ ₂ redox couple versus scan rate at low values ably due to electrochemical activity of immobilized from 0.01 to 0.075 V s^{-1} . This dependence is probredox species at the surface of modified electrode. The electrode surface coverage (Γ^*) can be calculated from linear section of the plot and using the following equation which correspond to reversible process with adsorbed species (Bard and Faulkner, 2006).

$$
I_p = \frac{n^2 F^2 A \Gamma^* \upsilon}{4 R T}
$$
\n⁽⁴⁾

Where I_p , n, A and Γ^* be the peak current, the number of electrons involved in the reaction $(n=1)$, the surface area of the electrode (0.0962 cm^2) and the surface cov erage of the redox species, respectively. From plot of

Fig. 8: CVs of Ni-ZSM-5/CPE in the (a) absence and (b) presence of 0.010 M HCHO in 0.1 M NaOH at scan rate of 20 mV s⁻¹.

anodic current vs. scan rate and the above equation, the total surface coverage of the Ni-ZSM-5/CPE was calculated to be 4.11×10^{-8} mol cm⁻², considering the mean of both anodic and cathodic currents.

Fig. 7D shows plots of anodic and cathodic peak currents $vs.v^{1/2}$ at $v>0.075$ V s⁻¹. It can be concluded that the charge-transport through the $Ni-ZSM-5/CPE$ modified electrode is controlled by diffusion. This limiting-diffusion process may be due to the charge dation/reduction process (Taraszewska and Rosłonek, neutralization of the electrode surface during the oxi-1994, Azizi, et al., 2013).

Electrocatalytic oxidation of HCHO at the surface of **Ni-ZSM-5/CPE**

face of Ni-ZSM-5/CPE was investigated in 0.1 M The electrochemical oxidation of HCHO at the sur-NaOH solution. The electrochemical response of the. Ni-ZSM-5/CPE in 0.1 M NaOH solution exhibited well-defined cathodicand anodic peaks associated with $Ni(III)/Ni(II)$ redox couple (see Fig. 8a).

Fig. 8b demonstrates the CV for electrocatalytic oxidation of the HCHOon the surface of Ni-ZSM-5/ CPE in 0.01 M HCHO + 0.1 M NaOH at scan rate of 20 mV s^{-1} . Addition of HCHO to the electrolyte solution caused an enhancement in the anodic peak current. Comparison of curves (a) and (b) in Fig. 8 proved the electrochemical signal of HCHO oxidation. The $Ni(OH)$ ₂ layer at the electrode surface can proved the electrochemical signal of HCHO oxidaporated materials into a carbon paste electrode imdemonstrated that utilization of Ni-ZSM-5 as incoract as a catalyst for oxidation of HCHO. As can be seen in this Fig., the pair of peaks around 0.560 and 0.335 V that seen in Fig. 8a (corresponding to the $NiOOH/Ni(OH)$ ₂ conversion) were vanished in the presence of HCHO, meanwhile a new oxidation peak appeared around 0.71 V. A comparison between the CVs of Ni-ZSM-5/CPE modified electrode in 0.1 M NaOH solution in the absence (Fig. 8a) and presence $(Fig. 8b)$ of HCHO specified that anodic current for HCHO oxidation is 575 μ A, meanwhile anodic current is 256 μ A for Ni(OH)₂/NiOOH conversion in the HCHO oxidation is 575 μ A, meanwhile anodic cursame scan rate (i. e. 20 mV s⁻¹). It can be concluded that the applied modifier in this process contributed directly to the electrocatalytic oxidation of HCHO with EC' mechanism.

trations: (a) 0.0, (b) 3.0, (c) 10.0, (d) 25.0 and (e) 50.0 mM at Fig. 9: Current-potential curves of different HCHO concenthe Ni-ZSM-5/CPE and scan rate of 20 mV s^{-1} .

HCHO molecule is almost hydrated and converted to the methylene glycol $(CH_2(OH)_2)$ (Koper, *et al.*, 1996). Due to its pKa of ca. 12.8, the $\text{CH}_2(\text{OH})_2$ exists predominantly in its ionized form $(CH_2(OH)O^-)$ in 0.1 M NaOH solution. When $CH_2(OH)O^-$ diffuses from the bulk mediaon surface of electrode and is quickly oxidized to $CH₂(O)O⁻$ by the NiOOH species on the electrode surface that generated according equation 1. Hence, the amount of NiOOH species decreases due to its chemical reaction with HCHO. Mechanism of HCHO oxidation at the surface of Ni-ZSM-5/CPE can be described by the following equation (Yang, et al., 1999, Raoof, et al., 2012, Ciszewski and Milczarek, 1999, Zhao, et al., 2006):

(5) $\lfloor (Ni - ZSM - 5/ \text{CPE}) - NiOOH \rfloor + HCHO \leftrightarrow$ Products $+ [(Ni - ZSM - 5 / CPE) - Ni(OH)₂]$

Effect of HCHO concentration

Fig. 9 illustrates the effect of HCHO concentration on its electrooxidation current onto Ni-ZSM-5/CPE at scan rate of 20 mV s^{-1} . It is clearly observed that the anodic peak current increased with increasing of $HCHO$ up to the concentration of 50.0 mM. In the crease in the anodic peak current was observed (data concentrations above 50.0 mM, no remarkable innot shown). It can be stated that this effect may be due to the saturation of active sites and/or poisoning the electrode surface with adsorbed intermediates. Thus, tration after which the adsorption of the oxidation 50.0 mM of HCHO represented the optimumconcenproducts at the electrode surface may cause the stop-
page of further oxidation.

tion of HCHO (0.01 M) was also studied. The peak The effect of scan rate on the electrocatalytic oxidacurrents (I_p) increased and the anodic peak potentials shifted to more positive directions by an increase in the scan rate (data not shown). It can be regarded to a kinetic limitation in the reaction between the redox sites of the HCHO and Ni-ZSM-5/CPE. Moreover, linear dependency of anodic peak currents versus the square root of the scan rate $(v^{1/2})$ indicated that the electrode reaction is a diffusion controlled process.

Fig. 10: :(a) Double step chronoamperograms of Ni-ZSM-5/CPE in 0.1 M NaOH solution in the absence (a) and presence of (b) 0.003, (c) 0.005, (d) 0.01 and (e) 0.03 M of HCHO. The potential steps were 0.730 and 0.350 V vs. Ag/AgCl/KCl (3 M). (b) Charge-time curves in the absence (a') and presence of 0.03 M of HCHO (e'). (c) Dependence of IC/IL on t1/2, derived from the data of chronoamperograms (a) and (e). (d) Dependence of I on t^{-1/2}, derived from the data of chronoamperogram (c).

studies Chronoamperometric

face of modified electrode was also studied using The electrocatalytic oxidation of HCHO at the surble step chronoamperometric measurements at the chronoamperometry method. Fig. 10A shows doutrations of HCHO such as $0.00, 0.003, 0.005, 0.01$ surface of the Ni-ZSM-5/CPE at different concenand 0.03 M. The applied potential steps were 0.73 and 0.35 V vs. Ag A gCl|KCl (3 M) in the anodic and cathodic direction, respectively. The forward and backward potential step chronoamperometry of the Ni-ZSM-5/CPE electrode in the blank solution showed an almost symmetrical chronoamperogram, which shows that almost equivalent charges were consumed for the oxidation and reduction of surface confined $Ni(OH)_{2}/NiOOH$ sites. However, in the presence of HCHO, the charge value (Q) associated with the forward chronoamperometry is greater than that observed for the backward chronoamperometry (see Fig. $10B$).

mation of the catalytic rate constant (k) between the Chronoamperometry can be applied for the approxi-HCHO and redox sites of electrode based on equation (7) (Bard and Faulkner, 1980):

$$
\frac{I_C}{I_L} = \gamma^{1/2} \left[\pi^{1/2} erf(\gamma)^{1/2} + \frac{exp(-\gamma)}{\gamma^{1/2}} \right]
$$
(6)

where, IC and IL are the currents in the presence and absence of HCHO, respectively. Symbol γ =kc₀t is the argument of error function, k is the catalytic rate constant (cm³mol⁻¹ s⁻¹), c₀ is the bulk concentration of HCHO (molcm⁻³) and t is the elapsed time (s). When γ exceeds 1.5, erf $(\gamma^{1/2})$ is nearly equal to 1 and the above equation can be summarized to:

$$
\frac{I_{\rm C}}{I_{\rm L}} = \gamma^{1/2} \pi^{1/2} = \pi^{1/2} (\text{kc}_0 t)^{1/2}
$$
 (7)

Fig. 10C shows plot of I_c/I_t versus $t^{1/2}$ derived from the data of chronoamperograms in the absence of HCHO (a) and in the presence of 0.03 M HCHO (e). From the slopes of the I_c/I_r versus $t^{1/2}$ for all concentrations, the mean value of k was found to be 9.064×10^3 cm³mol⁻¹ s⁻¹. An exponential behavior of I–t curves shows that a diffusion-controlled process has occurred according to Cottrell equation (Bard and Faulkner, 1980). From the chronoamperometric study, the diffusion coefficient, D, of HCHO was determined in aqueous solution by the following equation (Hassaninejad-Darzi and Ra-

Electrode	Electrolyte	Saturation limit of HCHO for current $(mod cm-3)$	Scan rate $(mV s^{-1})$	E_{p} /V vs. (Ag/AgCl)	Current density $(mA cm-2)$	Ref.
Cu/P(2ADPA)/MCNTPE	0.2 M NaOH	0.17	20	0.63	25.56	1
Pt/SWCNT/PANI	0.5 M HClO ₄	0.50	50	0.66	90.0	8
Pt/PAANI/MWNTs/GCE	0.5 M H, SOa	0.50	50	0.45	7.32	10
Pt/Carbon-Ceramic	0.1 M $H2SO4$	0.75	20	0.85	31.40	11
Pd-CILE	0.1 M NaOH	0.30	100	0.15	9.40	20
$Ni/P(1,5-DAN)/MCPE$	0.1 M NaOH	0.17	10	0.80	0.76	27
Ni(OH),/POT (TX-100)/MCNTPE	0.1 M NaOH	0.048	20	0.70	12.70	29
Ni/P(NMA)/MCPE	0.1 M NaOH	0.07	20	0.74	4.10	30
Ni-ZSM-5/CPE	0.1 M NaOH	0.050	20	0.71	13.02	This work

Table 2: Comparison of the electrocatalytic behavior of Ni-ZSM-5/CPE for oxidation of formaldehyde with some of the previously reported electrodes.

himnejad, 2014, Bard and Faulkner, 1980):

$$
I = nFACD^{1/2}.\pi^{-1/2}.t^{-1/2}
$$
 (8)

Where F is the faraday number, A is the area of the electrode, C is the known concentration of compound and D is the apparent diffusion coefficient. Fig. $10D$ demonstrates experimental plots of I vs. $t^{-1/2}$ for 0.005 M of HCHO at the surface of Ni-ZSM-5/CPE. The same curves were plotted for all concentrations and ted vs. the HCHO concentration. From the slope of then the slopes of the resulting straight lines were plotthe resulting plots and using the Cottrell equation, the mean value of the D was achieved to be 8.575×10^{-6} cm² s⁻¹ (with n=1, F=96485 C mol⁻¹, and A=0.0962 cm²). A linear relationship in the plot I vs. $t^{-1/2}$ indicat ed that the electrode reaction is a diffusion controlled clic voltammetric experiments (see previous section). process and this result is in good agreement with cy-

CHE-Stability of the Ni-ZSM-5/CPE

trode was examined by measuring its response to In the practical view, stability of the modified elec- $HCHO$ oxidation after 1 and 3 months of storage in dation of HCHO retains 94% and 86% of initial value. nique. The electrode response to electrocatalyticoxithe laboratory atmosphere condition using CV techrespectively. In comparison with some other previous works, it seems clearly that nickel hydroxide in the Ni-ZSM-5/CPE can act as a comparable catalyst in the oxidation of HCHO. Table 2 exhibits peak potential. peak current density and saturation limit of HCHO trode toward the electrooxidation of HCHO in 0.1 M for current of the Ni-ZSM-5/CPE modified elec-NaOH with some modified electrode reported in the literature. In comparison with some previous reported ficient electrocatalyst in HCHO oxidation process. It works, it seems that Ni-ZSM-5/CPE can act as an efcan be noted that the comparison of the efficiency in terms of anodic peak potential and stability for HCHO oxidation at low cost modified electrode (E_p = 0.71 V) shows that this value is less than that previous works and comparable with the precious metal (i.e., Pt , Pd) and Cu) modified electrodes. Besides, the surface modification of the electrode is very simple and repro-
ducible compared to other modified electrodes.

CONCLUSIONS

od was developed to the synthesis of Ni-ZSM-5 and In this done research, an organic template-free meth-ZSM-5 nanozeolites. Then, a novel modified CPEs were prepared by Ni-ZSM-5 and ZSM-5 nanozeolites. The electrocatalytic oxidation of HCHO onthe surface of Ni-ZSM-5/CPE was investigated by using of CV techniques. The Ni-ZSM-5/CPE modified electrode had large electrochemical surface area, and exhibited tion of HCHO with decreasing over potential versus the superior electrocatalytic performance foroxidabare CPE and ZSM-5/CPE and showed good electro-
catalytic activity toward HCHO compared to many of the previously reported electrodes. Results revealed that the NiOOH species formed during the oxidation of Ni-ZSM-5/CPE is found to be a good catalyst for oxidation of HCHOand the modified electrode can overcome the kinetic limitation by a catalytic process. However, this non-noble catalyst has some advantages such as low cost and stability, ease of preparation and regeneration, stable response and very low ohmic resistance in fuel cell.

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