

J. Iran. Chem. Res. 1 (2008) 79-84

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# Microwave digestion coupled with spectrophotometry for rapid analysis of the total aluminum in polyaluminum solutions

Chenyi Wang <sup>a,\*</sup>, Feng Cao<sup>a</sup>, Ping Wang<sup>b</sup>, Ping Xia<sup>a</sup>, Liuyan Cao<sup>a</sup>

<sup>a</sup> Department of Chemistry, Huzhou University, Huzhou 313000, China <sup>b</sup> Colleges of Chemical Engineering, Nanjing Forestry University, Nangjing 210037, China

Received 7 June 2008; received in revised form 6 November 2008; accepted 20 November 2008

# Abstract

The traditional measurement methods of 3 kinds of aluminum species and the total aluminum content in polyaluminum solutions are Al-Ferron timed complex spectrophotometry and EDTA chelatometry respectively. But each

of these methods has different deficiencies. In this paper, microwave digesting technical had be coupled with the radiate Ferron spectrophotometry to rapid mensurate the concentration of total aluminum  $Al_T$  in polyaluminum solutions. Test results show that: (1) it has a very great influence on the measured value whether the Ferron mixed chromogenic solutions after deploys different time or not, but it can been put into use immediately after microwave digested 30 s, which overcomes the weakness that must set 5 days at the traditional method; (2) Proved at the same time that it can assay quantitatively the total aluminum content in some water treatment reagents of polyaluminum solutions conveniently by microwave digesting 2 min for the mixed solutions of the Ferron mixed chromogenic solutions and the polyaluminum solutions. The feasibility of this method has been verified by modified Al-Ferron timed complex spectrophotometry at the same time

Keywords: Polynuclear aluminum, Microwave digesting, Spectrophotometry

# 1. Introduction

Because polymeric aluminum species in nano-size have many industrial applications [1], e.g., as coagulants in potable and waste water treatments, chemistry reaction catalyst, clay stabilizing agent in oilfield, oil/water separating agent, cement quick condensation agent, binding agent of fire-resistant material, and the cloth anti-fold agent etc, people have studied the species of hydrolysis-polymerization of Al widely and deeply for a century. Many analytical methods have been used in characterizing and quantifying polynuclear Al. But, up to now, due to the complexity of reaction dynamics of Al, the multiplicity of reaction conditions, the utilization of different experimental methods or approaches, and the effect of some complex anions [2], all of the factors make people can't judge the total aluminum correctly, and also make the conclusions exist some arguments even paradox [3].

Now, according to National Standards of P.R.C [4], the total aluminum content in water treatment reagents of polyaluminum is still widely assayed by the traditional methods [3, 5]:

<sup>\*</sup> Corresponding author. Tel.: +86 5722322003; fax: +86 5722321210.

E-mail address: wcyxz@hutc.zj.cn (C.Y. Wang)

acidify the sample of polyaluminum (filter if necessarily); complex with excessive and quantitative EDTA ( $C_{10}H_{14}O_8N_2Na_2$ ); boil 1 min; cool; dilute; fix the volume; adjust the pH value for 6~7; Take xylenol orange as visual indicator, than back titrate the residual EDTA by zinc chloride standard solution. This trivial process makes greater error in the assaying result. The use of ICP-AES analysis for total aluminum requires a long acidolysis process, is costly, and is prone to interference by other ions [6]. The Al-Ferron timed complex spectrophotometry is widely used to determine the distribution of aluminum species in polyaluminum, However, in order to make the solubility of Ferron reagent biggest, the Ferron (8-hydroxy-7-iodoquinoline-5-sulphonic acid) mixed chromogenic solution must be equilibrated for 5 days and must be used within 25 days [7-14]. This 5 day equilibration period makes it difficult for uninterrupted industrial production and scientific research; it can also bring great troubles to experiments and industrial controls. This paper couples a microwave-radiated technology with timed complex spectrophotometry to rapidly survey the total aluminum content of polyaluminum solutions.

### 2. Experimental

#### 2.1. Reagents

Stock solutions of 0.5 mol L<sup>-1</sup> AlCl<sub>3</sub> and 1 mol L<sup>-1</sup> NaOH were prepared with corresponding reagents in double-deionised water that had been thoroughly purged with high purity N<sub>2</sub>. Their standard operating solutions were both diluted from their corresponding stock solutions. All standard solutions were freshly prepared. Ferron mixed buffer spectrophotometer solution (following abbreviation as mixed chromogenic solution) was prepared following the procedure proposed by Jardine and Zelazny [15], which requires the following solutions: 0.2 % Ferron aqueous solution; 0.01% O-phenanthroline aqueous solution; 2.0 mol L<sup>-1</sup> sodium acetate solution; 0.54 mol L<sup>-1</sup> HCl solution; 1.0 mol L<sup>-1</sup> NH<sub>2</sub>OH.HCl aqueous solution. In which, the molar concentration of Ferron is  $4.1 \times 10^{-3}$  mol L<sup>-1</sup>, and the pH measured finally is 5.2. All reagents used were of analytical reagent grade and CO<sub>2</sub>-free doubly deionized water was used in all experiments.

### 2.2. Instruments

The 752 type UV-Vis spectrophotometer (Shanghai) was used in the Ferron timed complexation spectrophotometry experiment. The pH was measured with pHS-3C acidimeter. The NN-S570 MFS type variable-frequency microwave oven (Nanjing) revamped by National type oven was put into use in this experiment. All experimental vessels are made from polyethylene material, and each vessel must be acid-soaked more than 24 hours in the 10 %  $HNO_3$  solution.

### 2.3. Preparation of polyaluminium

Polyaluminum solution, which the mole ratio of  $OH^-$  to  $Al^{3+}$  (namely OH/Al, termed as  $\tilde{n}$ ) is about 2.0, was prepared by the method of homoeothermic micro-drop base according to the documents [6], and then standby after aging for 24 hours.

### 2.4. Option of microwave power

It is linchpin to choose the microwave power and digesting time in surveying the total aluminum content of polyaluminum solutions by microwave digesting timed complex spectrophotometry. The optimal microwave digesting power was selected as 280 W by orthogonally experiment. For the limitation of initial working condition of permatron and for the consideration of the benefit to the depolymerization and complexation reaction of

polyaluminum, it takes the on-off control program (duty ratio mode), that is to say, being on for 17 s and being off for 5s. Its code is  $280 \times 17/22$ . There are two categories of determining the optimum microwave- digesting time in the experiment. One is the time of digesting the mixed chromogenic solution, the other is the time of digesting the mixed chromogenic solution and polyaluminum solution together.

### 2.5. Operating procedure of microwave digesting timed complex spectrophotometry

The experimental method of Al-Ferron timed complex spectrophotometry and the fraction of 3 kinds of aluminum species (Al<sub>a</sub>: Monomer species, Al<sub>b</sub>: Polymerization species, and Al<sub>c</sub>: Sol or gel polymer Al(OH)<sub>3</sub> species) are refer to documents [6, 7, 10, 16, 17]. These species are distinguished from one another by their differences in rates of reaction with Ferron. The total alumnum, namely,  $Al_T = Al_a + Al_b + Al_c$ . Experimental temperature is (25 ± 2 °C). In the experiment, the mole ratio of Ferron / Al<sup>3+</sup> is greater than or equal to 50. Timing immediately was from the point while the polyaluminum solution and the mixed chromogenic solution were mixed, and the microwave digesting time was included in this interval. Following the pseudo-first-order dynamic reaction [6, 8], [Al<sub>a</sub>], [Al<sub>b</sub>] and [Al<sub>c</sub>] can be calculated according to document [6]. Surveying A-t (absorbance to time) curve of two copies polynuclear aluminum solutions every time at the same time, one is digested by microwave for some time; the other is not.

# 3. Result and discussion

# 3.1. Mixed chromogenic solution after radiated by microwave could be used at once and need not to store for 5 days

Only digested the Ferron mixed chromogenic solution by microwave, the experimental results show in Table 1. It indicates that: (1) if the mixed chromogenic solution of  $5^{th}$  day is radiated by microwave, the contents of  $Al_a$ ,  $Al_b$  and  $Al_c$  are similar to that of the  $5^{th}$  day's mixed chromogenic solution which have not radiated. It means that there is little effect to the  $5^{th}$  day's mixed chromogenic solution when radiated by microwave (see row 7 and row 5 in Table 1), therefore, the mixed chromogenic solution is basically steady. It reveals also that the traditional method of storing 5 days for mixed chromogenic solution is reasonable; (2) whether the solution stored or not has a great influence on the surveying result. If the test result of the  $5^{th}$  day's mixed chromogenic solution is taken as a relative standard, the content of  $Al_a$  will be inclined to bigger,

# Table 1

The comparison of experimental results in the first day to digest some time by microwave with that of 5d after deploying Ferron mixed chromogenic solutions ( $\tilde{n} = 2.0$ ,  $Al_T = 1 \times 10^{-4} \text{ mol} \cdot \text{L}^{-1}$ ).

Serial	the handling condition of Ferron mixed	$Al_a$ (%)	Al <sub>b</sub> (%)	Al <sub>c</sub> (%)
number	chromogenic solutions			
1	1 <sup>st</sup> day, not microwave radiated	46.80	47.60	5.59
2	1 <sup>st</sup> day, microwave radiated 10 s	40.21	51.85	7.94
3	1 <sup>st</sup> day, microwave radiated 30 s	34.47	55.35	10.18
4	1 <sup>st</sup> day, microwave radiated 2 min	35.13	53.52	11.35
5	5 <sup>th</sup> day, not microwave radiated	34.20	56.51	9.29
6	10 <sup>th</sup> day, not microwave radiated	33.70	57.61	8.69
7	5 <sup>th</sup> day, microwave radiated 2 min	33.18	57.23	9.59

and that of  $Al_b$  will be inclined to smaller in the case that the mixed chromogenic solution newlyprepared is directly used without storage (compared the row 1 with the row 5 in Table 1); (3)

The first day's mixed chromogenic solution (take 25 mL) was radiated by microwave for 30 s, which has the very similar results with that of the  $5^{th}$  day's mixed chromogenic solution without being radiated. That is to say, it can be used at once if digested for 30s by microwave, and needs not storing for 5-10 days, which can largely shorten the test period.

# 3.2. Rapid survey the total aluminum content of polyaluminum solutions by microwave digesting timed complex spectrophotometry

On the first day and the 5<sup>th</sup> day of the Ferron mixed chromogenic solution prepared, do the same tests respectively, namely, digested the mixed solution of polyaluminum solutions and Ferron chromogenic solution by microwave, experiments show from Fig.1 and Table 2 that: under the same condition, The longer the time of microwave handling, the bigger the Al<sub>a</sub> % value, the smaller the Al<sub>b</sub> % and the Al<sub>c</sub> % value (Table 2); Having been digested for 70 s by microwave, Al<sub>b</sub> has almost complete in depolymerizing and complexing (Table 2); Having been digested for 2 mins by microwave, the A-t curve seems to a straight line paralleling with abscissa and nearly overlapping the photometric absorption curve of AlCl<sub>3</sub> whose content of aluminum is the same to Al<sub>t</sub> of polyaluminum (Fig. 1). So it is thought that the surveying result after digesting by microwave for polynuclear aluminum is the total aluminum content in fact. Besides, the same result can be got from the data in Table 2.



**Fig. 1** The comparison of the alteration of A *vs*. time curve when polyaluminium solutions was radiated different time by microwave ( $\tilde{n}=2.0$ , Al<sub>T</sub> =  $1 \times 10^{-4}$  mol L<sup>-1</sup>)

### 3.3. Analysis of the principle of microwave digesting timed complex spectrophotometry

Microwave is a kind of electromagnetic waves with very high frequency. It has strong penetrating power. Now, there are two explanations [18] as for microwave accelerating the chemical reaction: One viewpoint says that microwave can accelerate the speed of the chemical reaction by making the material's deep layer heated, thereby accelerating the speed of the molecular movement. Meanwhile, the infliction of microwave can raise the temperature and reduce the viscosity of polyaluminum solution, which can speed the collision probability between the Ferron molecules and aluminum ions, and then accelerate the depolymerization speed of Al<sub>b</sub>; The other standpoint thinks that the radiation of microwave not only has the heating function, but also has nonheating function which is caused by temperature.

### Table 2

The comparison of the content distribution among  $Al_a$ ,  $Al_b$ ,  $Al_c$  when digested the mixed solution of polyaluminum solutions and Ferron chromogenic solution by microwave in different time ( $\tilde{n}=2.0$ ,  $Al_T=1\times10^{-4}$  molL<sup>-1</sup>)

the microwave radiated time / sec	$Al_{a}(\%)$	Al <sub>b</sub> (%)	$Al_{c}$ (%)
not microwave radiated	46.80	47.60	5.59
microwave radiated 10 s	60.88	35.62	3.50
microwave radiated 30 s	86.03	9.20	4.77
microwave radiated 50 s	91.96	5.36	2.68
microwave radiated 70 s	95.46	1.75	2.79
microwave radiated 120 s	97.83	1.02	1.15
microwave radiated 150 s	98.23	0.65	1.12

The nonheating function of microwave may be decisive effect. Having enforcing microwave, polar molecules will rotate more quickly and neutralize the electric potential of polyaluminum colloid solution. Because  $Al_b$ -Ferron timed complex reaction is a process that  $Al_b$  molecule gradually depolymerizes and then complexes essentially. Under the radiation of microwave, the reaction kinetics is changed; the activation energy is decreased, and the depolymerization-complexation reaction is accelerated largely. Within the short of 2 mins, polyaluminum molecules have been depolymerized and complexed completely. Although  $Al_c$  molecules can hardly be depolymerized under common condition of without microwave, it can be depolymerized quickly under the condition of microwave. In a word, the principle and the test method that microwave radiation can accelerate the slow Al-Ferron chromogenic reaction can be used for improving the traditional test method, to reduce the testing time, and improve the testing accuracy [6].

# 4. Conclusions

Handling by microwave can obviously shorten the storage time of Ferron mixed chromogenic solution. It can be used straightway after radiation for 30 s, which can overcome the shortcomings that must set 5 days at the traditional method. It can save much testing period and testing cost;  $Al_b$ -Ferron timed complex reaction is a process that  $Al_b$  molecule gradually depolymerizes and then complexes essentially. That, digesting the mixed chromogenic solution and polyaluminum solution together for 2 mins, can rapidly survey the total aluminum content of polyaluminum solutions, which can reduce many test steps and lots of errors.

### Acknowledgements

This project was financially supported by the Natural Science Foundation of China (No.30771696), the Natural Science Foundation of Zhejiang Province (No. Y407318), and the Science and Technology Plan of Huzhou (No. 2007YS18).

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