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#### Nanoparficks of Silver loaded on polyanilino and Nylon

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## ABSTRACT

Polyaniline and polyamide (nylon 6,6) nanocomposites with silver were prepared by in-situ oxidative polymerization af aniline monomers in the presence of Ag salt Nano particles of silver (NPs) were symthesized by controlled reduction of Ag+ ions kith sodium borohydride at room temperature. Nylon 6,6 wax loaded with Ag nanoparfieles by erdrapment of Ag+ ions into the polymer network, followed by reduction. The nanocomposiles were characterized by scanning electron microscopy (SEN) UN—Vis spectroscopy and FT-IR spectroscopy.

Keywords: Polyamliae; Ag nanaparticles; Nylon6.6: Nanocomposite

#### INTRODUCTION

Until oow, several different approaches have been employed for the preparation of conducting polymer-metal and conducting polymer - inorganic particles nanocomposites, such as physical mixing [I], sol-gel technique 121, *in situ* chemical polymenzation in the aqueous solution with the presence of polymer monomer and inoreanic particles [3] emulsion technology and photolysis method [4].

Recently, noble metal nanostructures have attracted substantial interest due to their unique properties that arise from quantum confinement effects and interplay between surface and bulk effects. In particular. size and shape provide an effective strategy for tunning their physical and chemical properties, including luminescence, conductivity, and catalytic activity. Scientists have achieved excellent control over particle size for several spherical metal and semiconductor compositions, which has led to their use as probes for biological diagnostics, LED and Raman spectroscopyenhancing materials. Yet the challmac of synthetically controlling particle shape remains open. Although some physical deposition, thermal, electrochemical and photochemical methods have been developed for making variously shaped semiconductor and metal

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nanoparticles, they usually yield relatively small quantities of the desired particle shape and are not eco-friendly [5]. It has been found that the novel materials exhibit unproved mechanical, electrical and thermal properties due to he synergistic effect of the organic and inorganic components. Micro emulsion processing technique has been employed to fabricate vanous nanocomposite materials  $[6,7]$ .

Polyaniline (RANI) has been extensively studied because of its facile synthesis. environmental stability, electrical, electrochemical and optical properties, and has found applications in antistatic and anticorrosion coatings. biological and chemical sensors. electrodes for light-emitting diodes and batteries [8]. Although the simplest method for the synthesis of bulk PANI is chemical oxidative precipitation polymerization of aniline (ANI) using a chemical oxidant such as an ammonium persulfate (APS), the resulting PANI is highly aggregated and therefore unsatisfactory for most applications. Industrial demand has led to the development of several strategies to overcome

composite film there am a lot of small pores. The porous structures of the inner and outer layers arc asymmetrical. From Fig. 3b which shows the PANI-SDS-Ag nanocomposite, we find that the Fe particles disperse uniformly in the pulyanilinc layer. Ag particles are dispersed on the framework of the porous structure, and the holes of the polyaniline layer.



Fig. 3. SEM micrographs of the surface of pure polyaniline (a) and PANI-SDS-Ag(b).

# Morphningy of nylon 6,6 fabric and  $Ag$ laaded nylon 6,6 nanncompasite

In figure 4, the SEM image of synthesized nylon 6.6 fabric is shawn, which the smnoth surface of nylon is obtained, and is ready to stabilize Ag particles. In figure 5, The Ag NPs synthesized on the polymer surface is shown, which 70 nm of Ag partieles arc formed on the surface.

## RESULTS AND DISCUSSION

Silver-Polyamline oanocomposite has been syothesized emplaying the micro emulsion processing technique. The appearance af charactenstic absorption bands around 310 and 425 in the UV-Vis spectra confirms the formation *of* conducting cmeraldine salt (ES). The lower intensity polarm absorption for PANI-SDS-AgNan composites in the spectrum indicates hat the doping state of the polymer has been impraved This method is simple. environmentally beorgn route for soluble polyaniline synthesis at ronm temperature and because there is no organic solvent used in this technique, sn this can be called green synthesis.



Fig 4. SEM image of Nylon 6,6 surface.



Fig. 5. SEM image of Ag/ Nylon 6.6 nanocomposits

# CONCLUSION

Ag-Polyaniline nanneomposites is synthesized by *in situ* and employing the micro emulsion processing techoique. The data and analysis of the FTIR and SEM shaw that PANI-SDS-Ag composite has a porous asymmetrical structure with a bi-layer where the inner layer comprises polyaniline and the outer layer is composed of SDS. The appropriate content af polyaoiline in the composite is a key factor far prepanng the PANI-SDS-Ag composite better performance. Alsn io summary, the fabrication procedure described in this report yielded a stable silver-nanochated fabric in a very simple and cost effective manner, with camplete control of the silver loading level on the fabric.

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